



# Polypropylene BorECO™ BA2000

High stiff Polypropylene Block Copolymer for Non-Pressure Pipes

## Description

**BorECO BA2000** is a high molecular weight, low melt flow rate polypropylene block copolymer with a good balance of mechanical properties.

This grade offers superior stiffness while keeping good impact resistance and shows excellent processability.

## Applications

**BorECO BA2000** is recommended for solid wall gravity pipes in the application filed of:

Underground drainage	Waste
Sewerage	
Soil	

## Specifications

**BorECO BA2000** fulfills the requirements according to:

EN 1852-1

and is a PP-HM (polypropylene high modulus) material.

## Physical Properties

Property	Typical Value	Test Method
	Data should not be used for specification work	
Density	900 kg/m <sup>3</sup>	ISO 1183
Melt Flow Rate (230 °C/2,16 kg)	0,3 g/10min	ISO 1133
Flexural Modulus (2 mm/min)	2.000 MPa	ISO 178
Tensile Strain at Yield (50 mm/min)	6,5 %	ISO 527-2
Tensile Stress at Yield (50 mm/min)	38 MPa	ISO 527
Charpy Impact Strength, notched (23 °C)	29 kJ/m <sup>2</sup>	ISO 179/1eA
Charpy Impact Strength, notched (-20 °C)	2 kJ/m <sup>2</sup>	ISO 179/1eA

## Processing Techniques

The actual conditions will depend on the type of equipment used. They will also depend on size and wall thickness of the pipe produced.

Specific recommendations for processing conditions can be determined only when the application and type of equipment are known. Please contact your local Borealis representative for such particulars.

Following parameters should be used as guidelines:

Cylinder	200 - 220 °C
Head	210 - 220 °C
Die	210 - 220 °C
Melt temperature	210 - 230 °C

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## Storage

**BorECO BA2000** should be stored in dry conditions at temperatures below 50°C and protected from UV-light. Improper storage can initiate degradation, which results in odour generation and colour changes and can have negative effects on the physical properties of this product.

## Safety

The product is not classified as dangerous.

## Recycling

The product is suitable for recycling using modern methods of shredding and cleaning. In-house production waste should be kept clean to facilitate direct recycling.

Please see our "Safety data sheet" / "Product safety information sheet" for details on various aspects of safety, recovery and disposal of the product. For more information, contact your Borealis representative.

## Related Documents

The following related documents are available on request, and represent various aspects on the usability, safety, recovery and disposal of the product.

Recovery and disposal of polyolefins  
"Safety data sheet" / "Product safety information sheet"

## Disclaimer

**The product(s) mentioned herein are not intended to be used for medical, pharmaceutical or healthcare applications and we do not support their use for such applications.**

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